

DART AEROSPACE LTD	Work Order: 40060
Description: Clamp Bushing	Part Number: PR6743001291
Inspection Dwg:	Rev: B1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: MW-1211  
Date: 08/06/26

<b>Audited by:</b>	<i>Any</i>
<b>Date:</b>	08/07/07

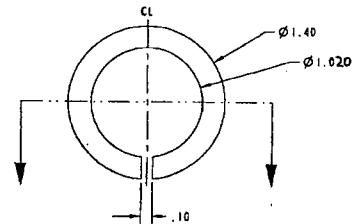
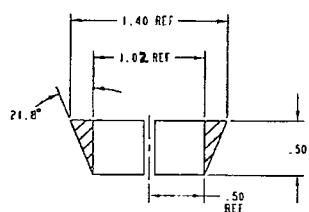
<b>Prototype Approval:</b>	<i>N/A</i>
<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

10

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *4000*

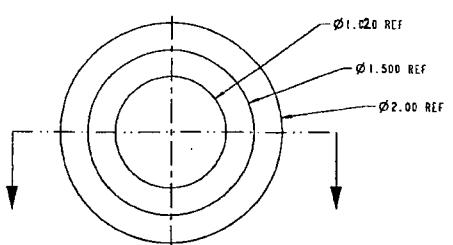
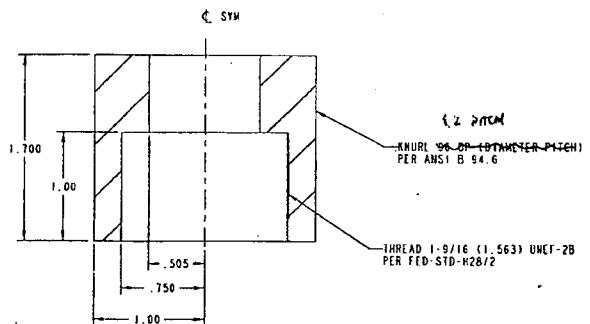
*RELEASED*  
*10-01-20*



① -291 CLAMP BUSHING *27*

MATL: 6061-T6, 00-A-200/8

SCALE 2.000



① -293 EXTENSION TUBE ADJUSTMENT FITTING *27*

MATL: 7075-T6511, 00-A-200/11

SCALE 2.000

PREMIER AVIATION, INC.  
100 Aviation Parkway, Grand Prairie, Texas 75052  
S/N: *D10SUV8* C/S/N: *B67-43001* D/S/N: *38-15*

**ORIGINAL**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:54 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP BUSHING

Job Number: 40060

Part Number: PB6743001291

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC8 SECOND CHECK



08/07/07

(16)

Comment: SECOND CHECK

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



(16)

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BR 08-07-07

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



08/07/07 (16)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

POD 1

08/07/07 (16)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



08/07/08 (16)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/07/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:53 AM  
Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CLAMP BUSHING	
Job Number	: 40060		Part Number	: PB6743001291	
Estimate Number	: 12072		Drawing Number	: B6743001 PAGE 37	
P.O. Number	:		Project Number	: N/A	
This Issue	: 25/06/2008	S.O. No. :	Drawing Revision	: B1	
Prsh Rev.	: NC		Material	:	
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 04/07/2008 Qty: 15. Um: Each	
Previous Run	:				
Written By	:				
Checked & Approved By	: J40 08.6.25				
Comment	: Est. A 05.08.26 New issue KJ/JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1500	6061-T6 Round Bar 1.5"  Comment: Qty.: 0.1074 f(s)/Unit Total : 0.5371 f(s) 6061-T6 Round Bar 1.5" Material: 6061-T6 Bar Ø1.500 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.500) Folio Rev: <u>AA</u> Dwg Rev: <u>A</u> Identify for B67-43001-291 Batch: <u>08/06/23</u>  
2.0	HARDINGE	HARDINGE CNC LATHE SMALL  Comment: HARDINGE CNC LATHE SMA <u>08.06.26</u> Turn as per Folio FAS <sup>1</sup> & Dwg B67-43001  
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  Comment: INSPECT PARTS AS THEY COME OFF MACHINE  
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE  Comment: CONVENTIONAL MILLING MACHINE Mill slot as per Dwg B67-43001  
5.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>MMF</u> / <u>DDP</u> <u>08/07/06</u>  